

LEAN SAFETY BEST KNOWN METHODS

Abstract

The Safe Build Alliance is working to gather Best Known Methods in Lean that benefit the construction project. The benefit could enhance safety, efficiency, or quality. Please consider those activities that are conducted by multiple trades, ergonomic innovations, housekeeping best practices or anything that eliminates waste. We are looking for lean tools and actual activities that can be shared throughout the Safe Build Alliance Construction Community.

Remember, **Waste** is:

Defects – anything that created re-work

Overproduction – building more than is ready to be installed resulting in storage and/or housekeeping issues

Waiting – wasted time waiting for the next trade, waiting for late deliveries, etc.

Non-Utilized Talent – Underutilizing peoples' skills; light duty work due to an injury

Transportation – moving anything more than once before it becomes work in place

Inventory – extra storage of anything, storing concrete formwork or similar materials after completion

Motion – unnecessary movement of people, taking too many steps to distribute something that can be distributed via use of material handling equipment, etc.

Extra-processing – Higher quality than required

Please submit your Lean BKM's to

aclements@andersen-const.com

dtoy@andersen-const.com

Knight Cancer Research Building

Lean Construction / Lean Safety Best Known Methods

Lean Champions:**Craig Moehlman / Cherry City Electric**

BKM: Bluebeam Prefabricated Assembly Process

How does it work?

We used Blue Beam drawings of the conduit racks, wall rough and Data drawings, then we build a tool bar and highlight the drawing with the type of assembly used at each location. Blue can make a legend showing the type of assembly and quantity. This drawing is given to our pre - fab to build and then the same drawing is used for install.

How does this benefit the project?

Pre-fab assemblies are made in a controlled environment, at bench heights eliminating workers to weather exposures, back strains and cluttered work spaces

By pre-fabricating these assemblies, it gives us the flexibility to have items delivered by groupings, rooms, floor or about any other way you can imagine. Reducing items being in the way and promotes on time deliveries

Why is this a Lean Method?

This method lets us have items assembled in a controlled environment, promotes Just-in-time deliveries, Requiring less handling and fewer deliveries to the job site, less storage of materials.

Please attach or include photos of the before & after

[illegible]

GENERAL NOTES

- [illegible]

NOTES

- [illegible]

CIRCUITING NOTES

1. ALL NORMAL POWER DEVICES AND EQUIPMENT WITHIN DASHED BOUNDARY SHALL PROVIDE WITH BRANCH CIRCUITS FROM PANEL. UNLESS OTHERWISE NOTED

[illegible]

KEY PLAN

[illegible]

PAE
Portland | San Francisco | Seattle
pae-engineers.com



Cherry City Electric

OHSU Knight Cancer Research
Permit Package 3 - Tenant Improvement
2720 SW Moody Ave, Portland, OR 97201

h Building

Parameter	Number	Description	Date
IC ₅₀	62	MICROBIAL INHIBITION CONCENTRATION	08-11-17

Drawing Title
OVERALL PLAN - LE

LEVEL 01 - POWER

Created By	Created By
Author	Owner Request No
Checked by	Drawing No
Checked by	
Drawn	
As indicated by	
Project No	
270104	

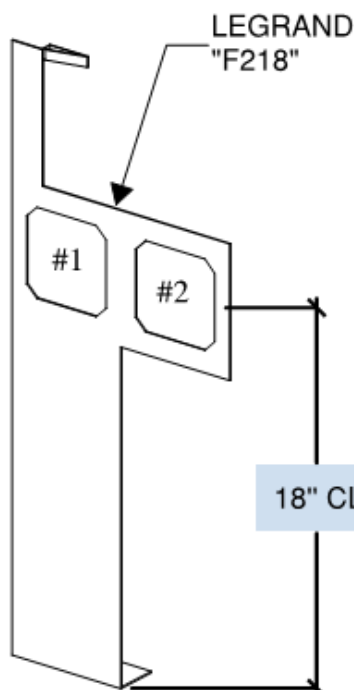
EP110.3



IN WALL 4

JOB NAME: KCRB JOB #: 3416116
FOREMAN: CELL #:
DATE: DATE NEEDED:

TYPE	QTY	Area / Floor
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* USE ADJUSTABLE RINGS UNLESS NOT APPROVED

COMMENTS OR SPECIAL INSTRUCTION:

POWER BOX #1 WITH 2- 40' 12-2 MC STRANDED AND PLUG TAIL

DATA BOX 5S RANDL TYPE OR EQUAL WITH 1 1/4 EMT CONN SS

BOX #1			
SIZE	<input type="checkbox"/> 4- 11/16 DEEP	K.O.	<input type="checkbox"/> 1/2" & 3/4"
	<input type="checkbox"/> 4- 11/16		<input type="checkbox"/> ALL 1"
	<input type="checkbox"/> 4"S SHLW		<input type="checkbox"/> 1- 1/4"
	<input checked="" type="checkbox"/> 4"S DEEP	GRD. PIGTAIL	<input checked="" type="checkbox"/>
	<input type="checkbox"/> 5"S SHLW	FIRE PAD	<input type="checkbox"/>
	<input type="checkbox"/> 5"S DEEP	SOUND PAD	<input type="checkbox"/>
CONN#1	<input checked="" type="checkbox"/> 1/2" MC	CONN#2	<input checked="" type="checkbox"/> 1/2" MC
	<input type="checkbox"/> 1/2" EMT		<input type="checkbox"/> 1/2" EMT
	<input type="checkbox"/> 3/4" EMT		<input type="checkbox"/> 3/4" EMT
	<input type="checkbox"/> 1" EMT		<input type="checkbox"/> 1" EMT
	<input type="checkbox"/> 1- 1/4" EMT		<input type="checkbox"/> 1- 1/4" EMT
RING	<input checked="" type="checkbox"/> 1 GANG	TYPE *	<input checked="" type="checkbox"/> ADJUSTABLE
	<input type="checkbox"/> 2 GANG		<input type="checkbox"/> 3/4" RAISED
Horizontal	<input type="checkbox"/>		<input type="checkbox"/> 5/8" RAISED
Vertical	<input checked="" type="checkbox"/>		<input type="checkbox"/> 1- 1/4" RAISED
	<input type="checkbox"/>		<input type="checkbox"/> 2" RAISED

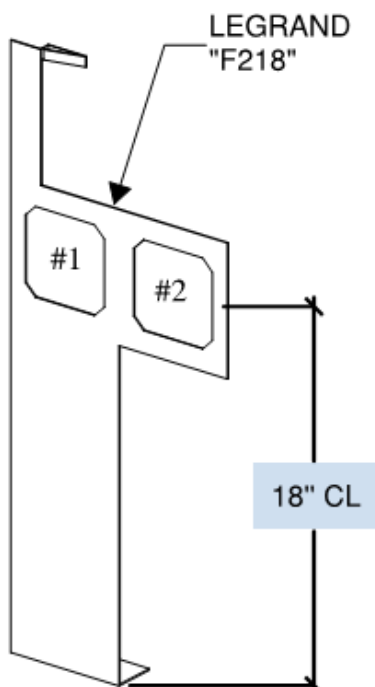
BOX #2			
SIZE	<input type="checkbox"/> 4- 11/16 DEEP	K.O.	<input type="checkbox"/> 1/2" & 3/4"
	<input type="checkbox"/> 4- 11/16		<input type="checkbox"/> ALL 1"
	<input type="checkbox"/> 4"S SHLW		<input type="checkbox"/> 1- 1/4"
	<input type="checkbox"/> 4"S DEEP	GRD. PIGTAIL	<input type="checkbox"/>
	<input type="checkbox"/> 5"S SHLW	FIRE PAD	<input type="checkbox"/>
	<input checked="" type="checkbox"/> 5"S DEEP	SOUND PAD	<input type="checkbox"/>
CONN#1	<input type="checkbox"/> 1/2" MC	CONN#2	<input type="checkbox"/> 1/2" MC
	<input type="checkbox"/> 1/2" EMT		<input type="checkbox"/> 1/2" EMT
	<input type="checkbox"/> 3/4" EMT		<input type="checkbox"/> 3/4" EMT
	<input type="checkbox"/> 1" EMT		<input type="checkbox"/> 1" EMT
	<input checked="" type="checkbox"/> 1- 1/4" EMT		<input type="checkbox"/> 1- 1/4" EMT
RING	<input checked="" type="checkbox"/> 1 GANG	TYPE *	<input checked="" type="checkbox"/> ADJUSTABLE
	<input type="checkbox"/> 2 GANG		<input type="checkbox"/> 3/4" RAISED
Horizontal	<input type="checkbox"/>		<input type="checkbox"/> 5/8" RAISED
Vertical	<input checked="" type="checkbox"/>		<input type="checkbox"/> 1- 1/4" RAISED
	<input type="checkbox"/>		<input type="checkbox"/> 2" RAISED



IN WALL 4

JOB NAME: KCRB JOB #: 3416116
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DATE: DATE NEEDED:

TYPE	QTY	Area / Floor
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* USE ADJUSTABLE RINGS UNLESS NOT APPROVED

COMMENTS OR SPECIAL INSTRUCTION:

POWER BOX #1 WITH 1- 40' 12-2 MC STRANDED AND PLUG TAIL

DATA BOX 5S RANDL TYPE OR EQUAL WITH 1 1/4 EMT CONN SS

BOX #1			
SIZE	<input type="checkbox"/> 4- 11/16 DEEP	K.O.	<input type="checkbox"/> 1/2" & 3/4"
	<input type="checkbox"/> 4- 11/16		<input type="checkbox"/> ALL 1"
	<input type="checkbox"/> 4"S SHLW		<input type="checkbox"/> 1- 1/4"
	<input checked="" type="checkbox"/> 4"S DEEP	GRD. PIGTAIL	<input checked="" type="checkbox"/>
	<input type="checkbox"/> 5"S SHLW	FIRE PAD	<input type="checkbox"/>
	<input type="checkbox"/> 5"S DEEP	SOUND PAD	<input type="checkbox"/>
CONN#1	<input type="checkbox"/> 1/2" MC	CONN#2	<input type="checkbox"/> 1/2" MC
	<input type="checkbox"/> 1/2" EMT		<input type="checkbox"/> 1/2" EMT
	<input type="checkbox"/> 3/4" EMT		<input type="checkbox"/> 3/4" EMT
	<input type="checkbox"/> 1" EMT		<input type="checkbox"/> 1" EMT
	<input type="checkbox"/> 1- 1/4" EMT		<input type="checkbox"/> 1- 1/4" EMT
RING	<input checked="" type="checkbox"/> 1 GANG	TYPE *	<input checked="" type="checkbox"/> ADJUSTABLE
	<input type="checkbox"/> 2 GANG		<input type="checkbox"/> 3/4" RAISED
Horizontal	<input type="checkbox"/>		<input type="checkbox"/> 5/8" RAISED
Vertical	<input checked="" type="checkbox"/>		<input type="checkbox"/> 1- 1/4" RAISED
	<input type="checkbox"/>		<input type="checkbox"/> 2" RAISED

BOX #2			
SIZE	<input type="checkbox"/> 4- 11/16 DEEP	K.O.	<input type="checkbox"/> 1/2" & 3/4"
	<input type="checkbox"/> 4- 11/16		<input type="checkbox"/> ALL 1"
	<input type="checkbox"/> 4"S SHLW		<input type="checkbox"/> 1- 1/4"
	<input type="checkbox"/> 4"S DEEP	GRD. PIGTAIL	<input type="checkbox"/>
	<input type="checkbox"/> 5"S SHLW	FIRE PAD	<input type="checkbox"/>
	<input checked="" type="checkbox"/> 5"S DEEP	SOUND PAD	<input type="checkbox"/>
CONN#1	<input type="checkbox"/> 1/2" MC	CONN#2	<input type="checkbox"/> 1/2" MC
	<input type="checkbox"/> 1/2" EMT		<input type="checkbox"/> 1/2" EMT
	<input type="checkbox"/> 3/4" EMT		<input type="checkbox"/> 3/4" EMT
	<input type="checkbox"/> 1" EMT		<input type="checkbox"/> 1" EMT
	<input checked="" type="checkbox"/> 1- 1/4" EMT		<input type="checkbox"/> 1- 1/4" EMT
RING	<input checked="" type="checkbox"/> 1 GANG	TYPE *	<input checked="" type="checkbox"/> ADJUSTABLE
	<input type="checkbox"/> 2 GANG		<input type="checkbox"/> 3/4" RAISED
Horizontal	<input type="checkbox"/>		<input type="checkbox"/> 5/8" RAISED
Vertical	<input checked="" type="checkbox"/>		<input type="checkbox"/> 1- 1/4" RAISED
	<input type="checkbox"/>		<input type="checkbox"/> 2" RAISED



SINGLE STRUT RACK ASSEMBLY

JOB NAME: KCRB

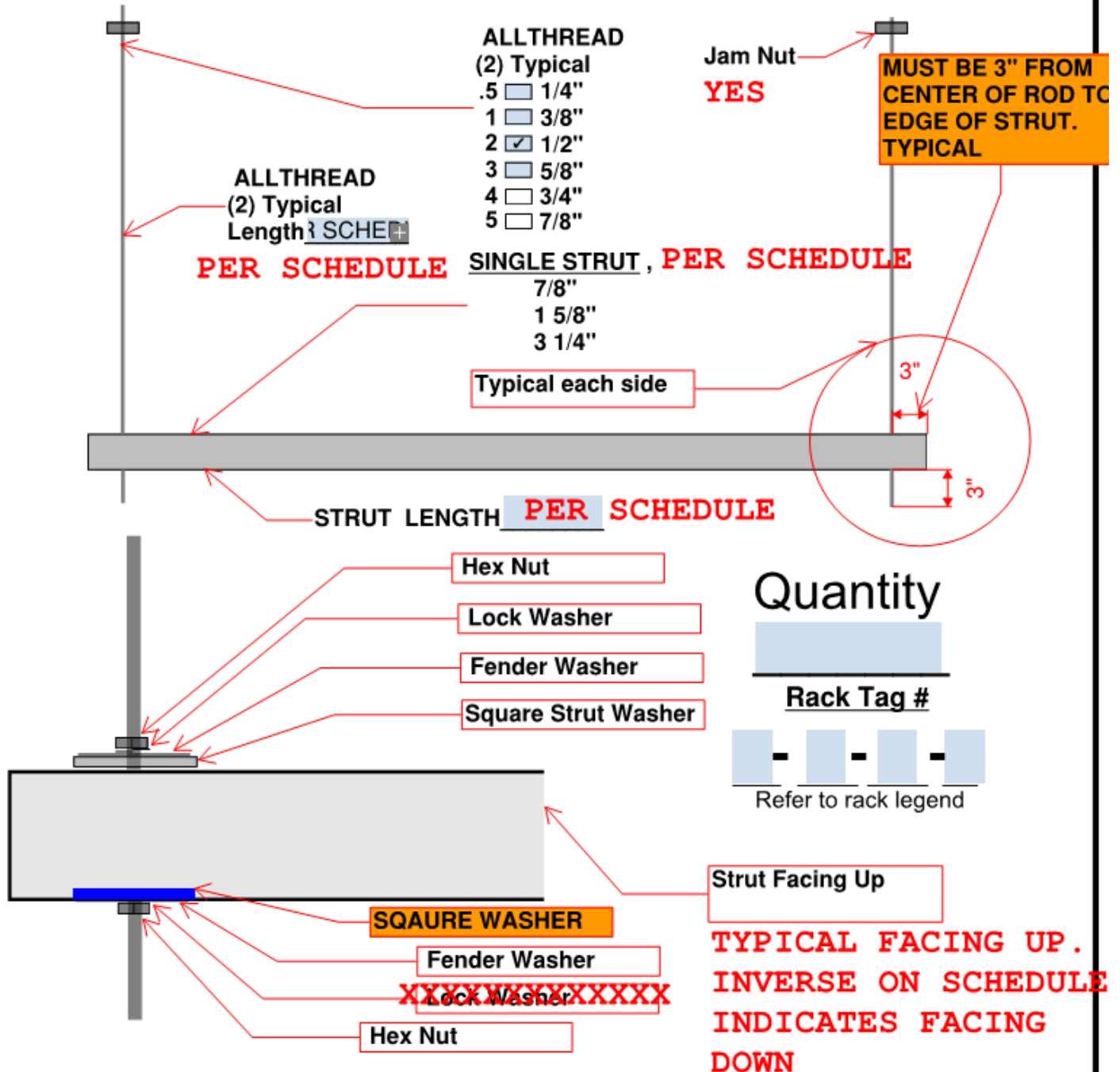
JOB #: 3416116

FOREMAN: Scott Burke

CELL #: 503-880-7890

DATE: 3-21-17

DATE NEEDED: 4-3-17



COMMENTS OR SPECIAL INSTRUCTION:

STRUT FACING UP TYPICAL. INVERSE LISTED ON SCHEDULE INDICATES FACING DOWN.

RACKS WITH RODS LESS THAN 3" SHIP ASSEMBLED BUT NOT TIGHTENED, 3'+ RODS SHIP LOOSE

1/2" ROD TYPICAL, PLEASE SECURE THREADED ENDS WITH TAPE TO PREVENT LOOSING HARDWARE

12 gauge Gold Gaurd slotted strut typical. (Gold Gaurd strut should be Acme brand)